



whitehauscollection.com

WHITEHAUS®  
COLLECTION  
*A Collection of Fine Products*

## **Fireclay Process**

Our Fireclay Sinks continue to be handmade in a slip casting process that takes several days to produce a single sink. First, the honey-textured liquefied fireclay is poured into a two-piece porous mould. Once the excess water has been absorbed and the sinks have set, the moulds are opened. The sinks are removed from the moulds hand finished, and slowly dried to prevent cracking. An extra-thick coating of endobe glaze is applied by hand. The sinks are sprayed with a mixture made from finely ground glass and fired in a kiln at 1250° C. to fuse the glaze onto the sink. After the sink cools, it is inspected for flaws. Whitehaus Collection® quality control inspectors accept only the very best quality sinks.

*\*\*As Whitehaus Collection® Farmhaus Fireclay Sinks are individually handmade, sink sizes can vary and all dimensions are approximate. We strongly recommend that your sink be supplied to your cabinetmaker prior to the fabrication of your kitchen cabinets and bench tops. Cutouts are not to be made until they are checked against your sinks.\*\**

## **Cleaning a Fireclay Sink**

Clean your fireclay sink with mild soap and warm water or a gentle general purpose cleaner. Wipe the entire surface dry with a clean, soft cloth. Do not use abrasive cleaners, solvents, or metallic wire sponges. To avoid potential stains or damage to the finish, avoid soaking dishes for abnormally long periods of time and refrain from leaving coffee grounds or teabags in the sink.

Whitehaus Collection® recommends the use of a protective grid in the bottom of the sink to avoid scuffing from heavy-duty cookware. If scuffing does occur, it can be easily buffed out with Gel Gloss and a clean, soft, dry cloth.

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